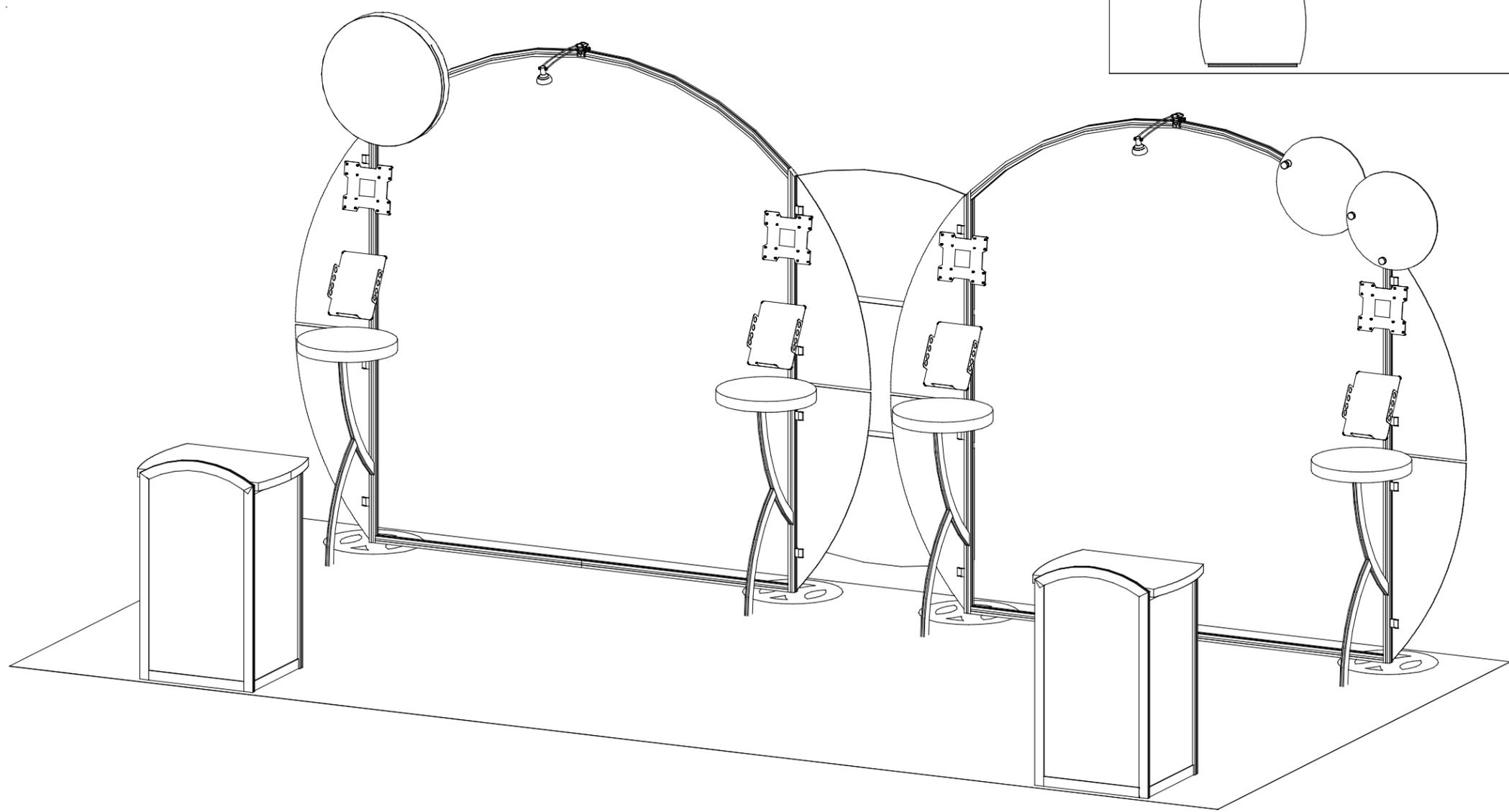


Plan View



General Setup Instructions

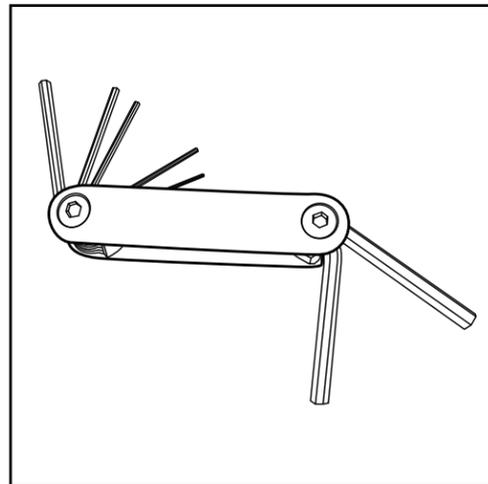
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

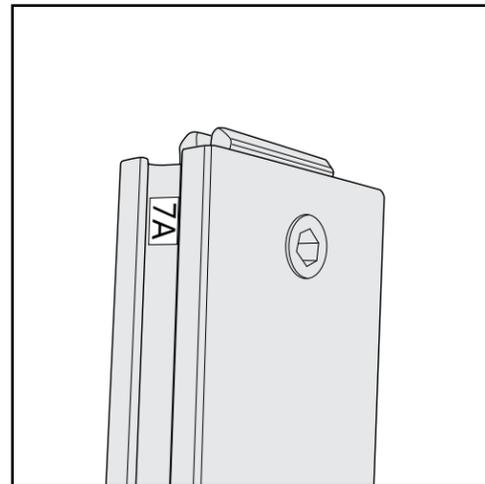
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

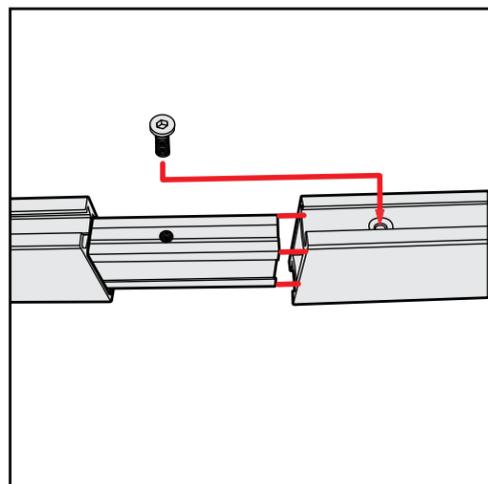
- For loss prevention, tighten all setscrews and locks during disassembly



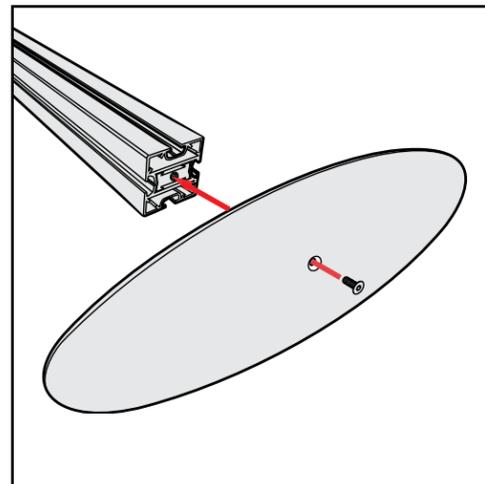
Hex Tool - Essential for Assembly



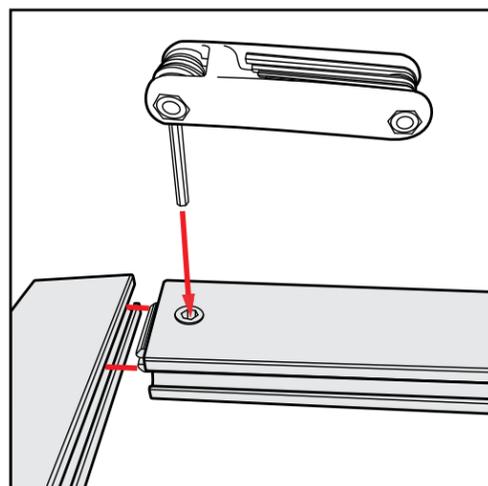
Part Identification - Numbering



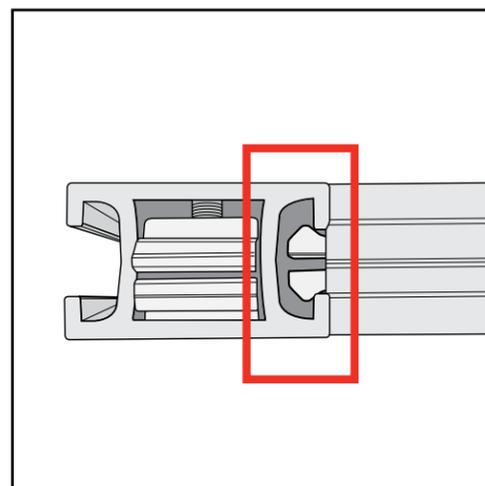
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS

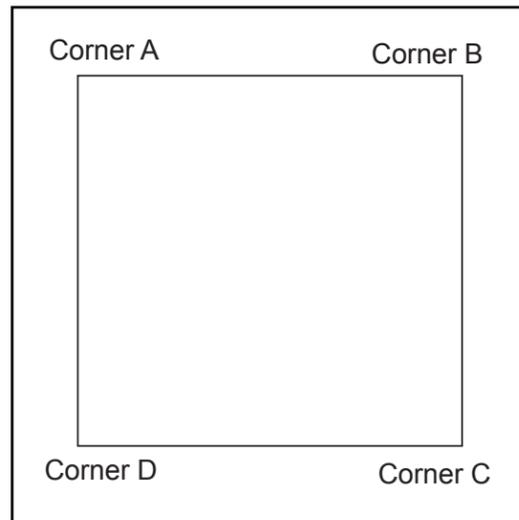


LADDERS OR LIFTS
MAY BE REQUIRED

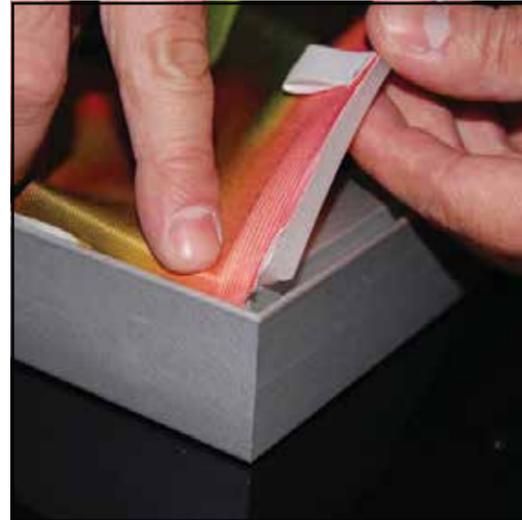


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

SEG Graphic Installation



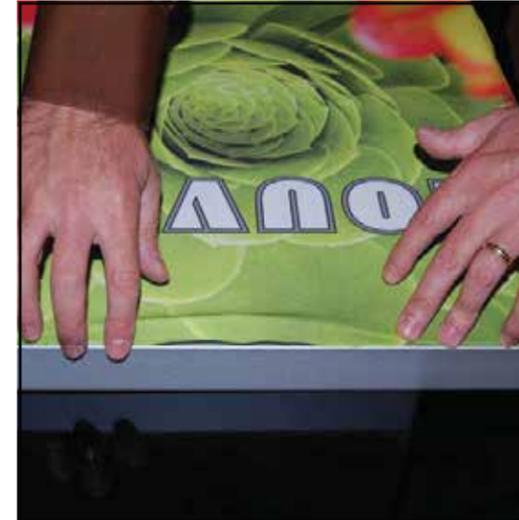
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

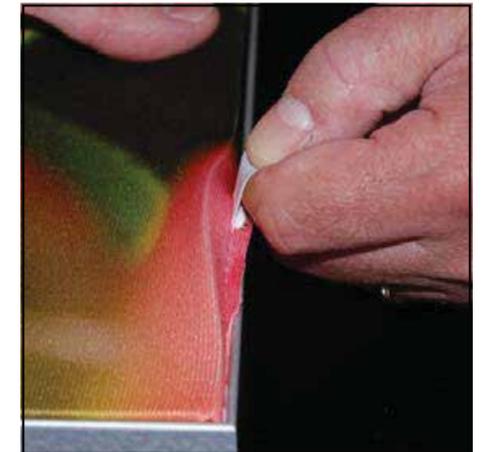


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

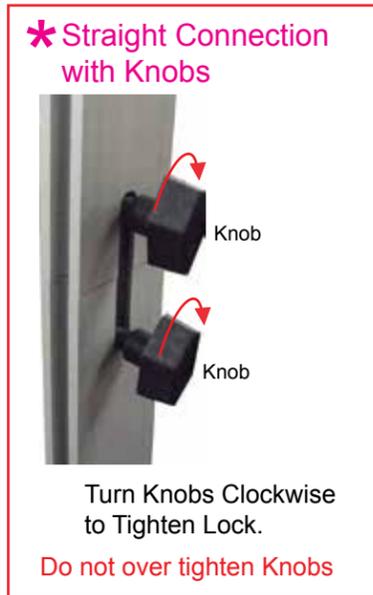
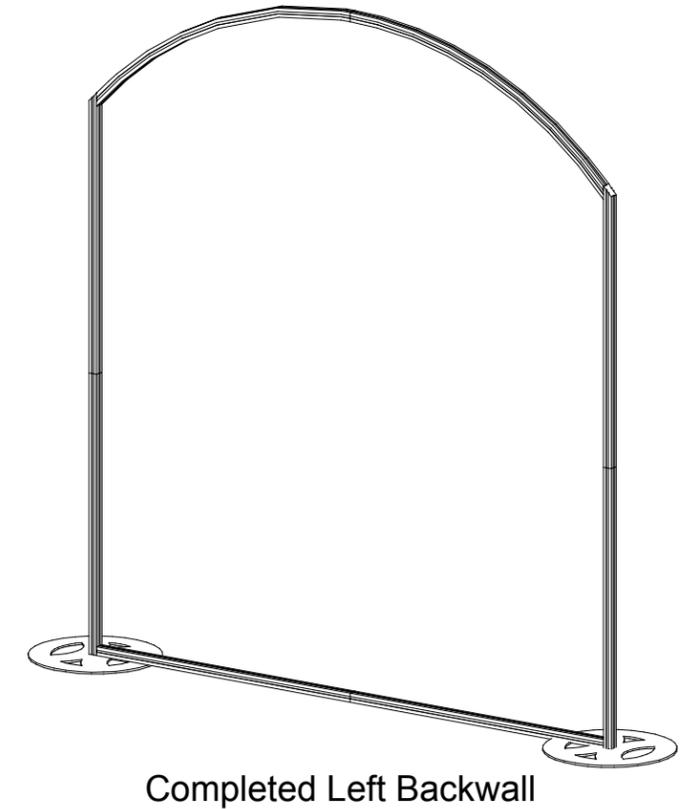
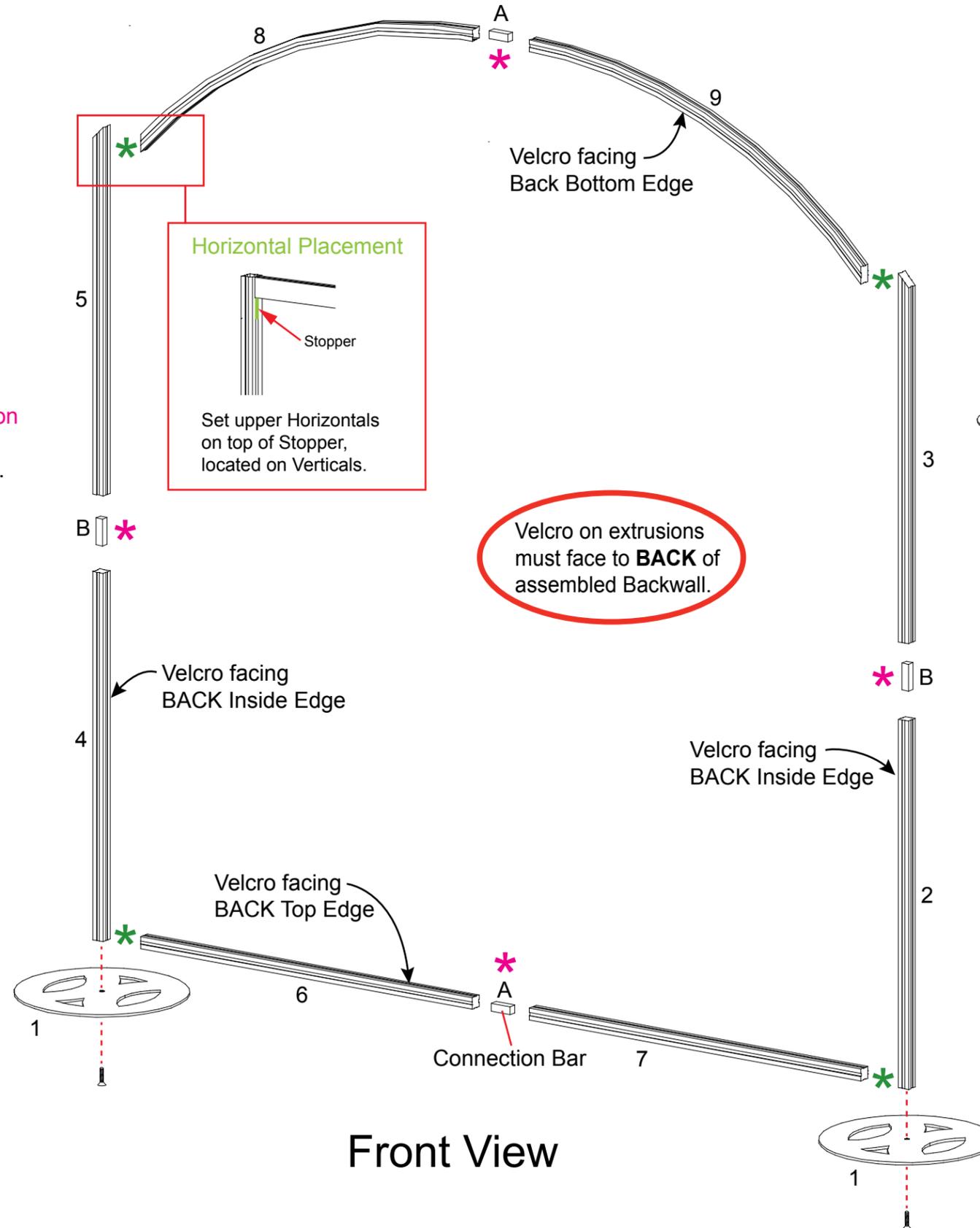


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

| Item | Qty. | Description |
|------|------|---------------------------------------|
| 1 | 2 | Base Plates |
| 2 | 1 | 39" Vertical Extrusion |
| 3 | 1 | 39" Vertical Extrusion with Angle Cut |
| 4 | 1 | 39" Vertical Extrusion |
| 5 | 1 | 39" Vertical Extrusion with Angle Cut |
| 6 | 1 | 41" Horizontal Extrusion |
| 7 | 1 | 41" Horizontal Extrusion |
| 8 | 1 | 45.8571" Curved Extrusion |
| 9 | 1 | 45.8571" Curved Extrusion |

Steps:

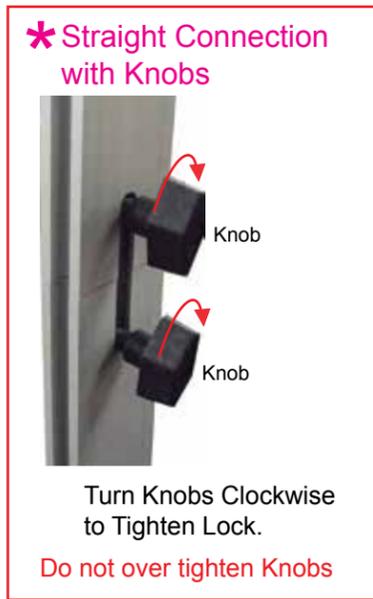
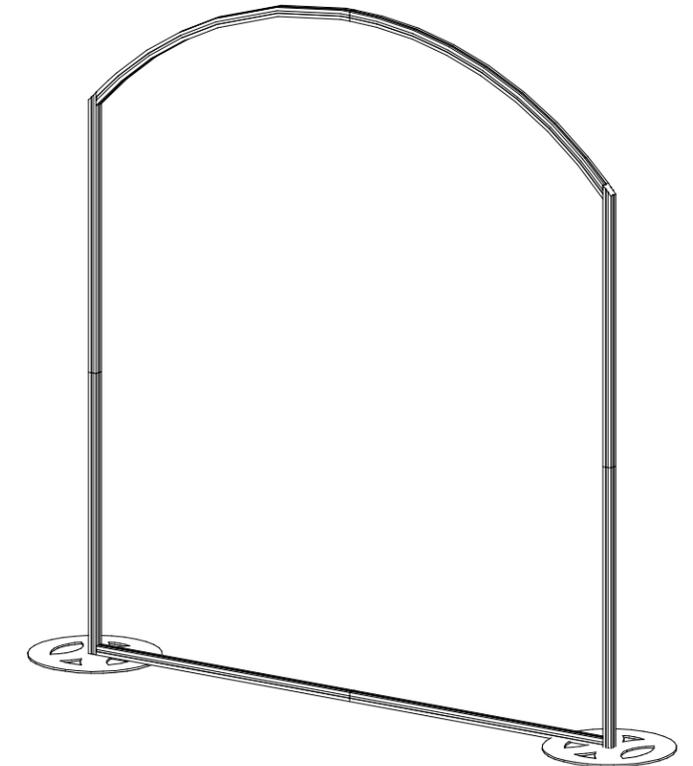
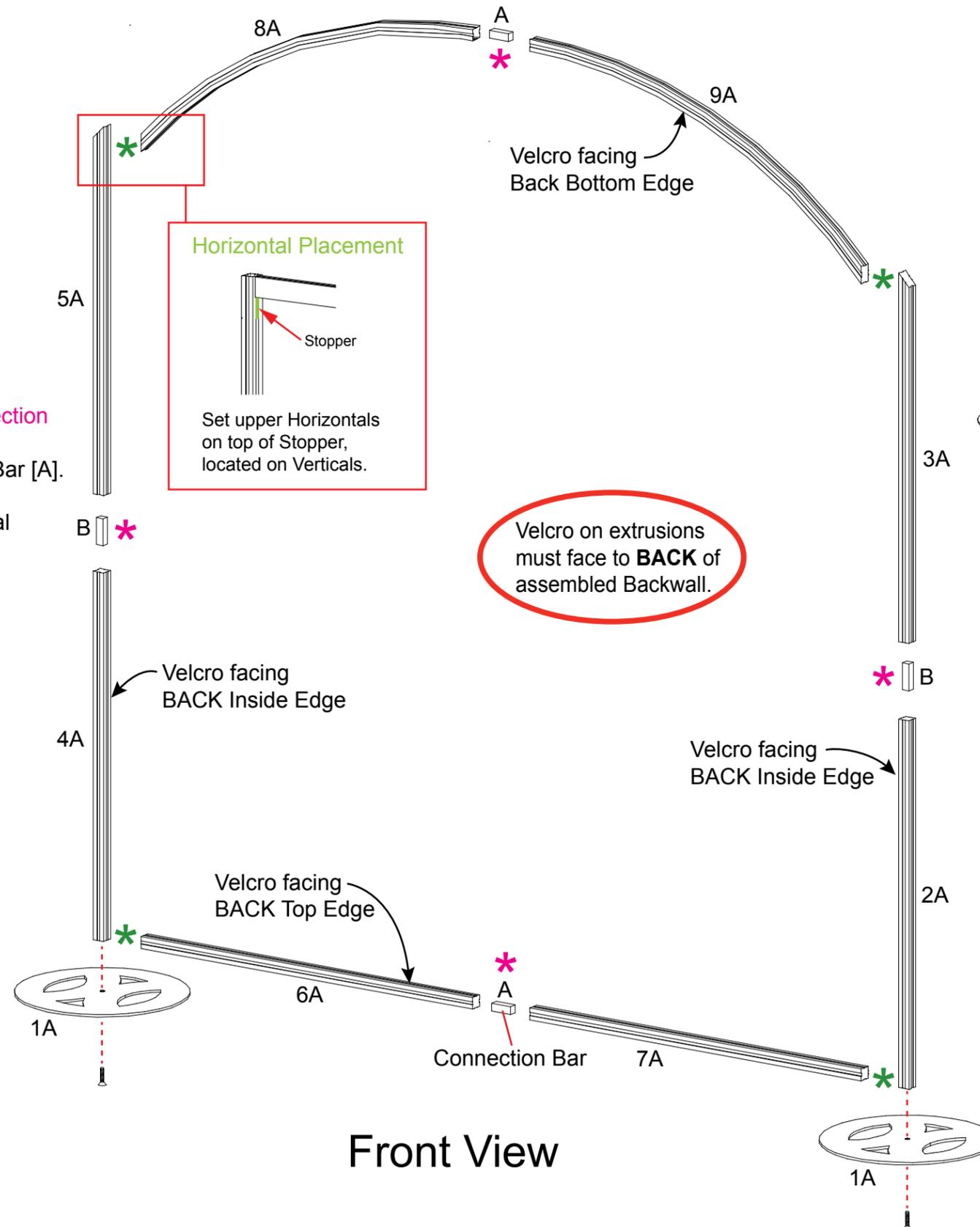
- 1) Attach Base Plates [1] to lower Verticals [2] and [4].
- 2) Connect upper Verticals [3] and [5] to lower Verticals [2] and [4], using Connection Bars [B]. See **Straight Connection with Knobs** detail.
- 3) Connect Horizontals [6,7] and [8,9], using Connection Bar [A]. See **Straight Connection with Knobs** detail.
- 4) Connect Vertical assemblies [2/3] and [4/5] to Horizontal assemblies [6/7] and [8/9]. See **Corner Connection with Knob** detail.



| Item | Qty. | Description |
|------|------|---------------------------------------|
| 1A | 2 | Base Plates |
| 2A | 1 | 39" Vertical Extrusion |
| 3A | 1 | 39" Vertical Extrusion with Angle Cut |
| 4A | 1 | 39" Vertical Extrusion |
| 5A | 1 | 39" Vertical Extrusion with Angle Cut |
| 6A | 1 | 41" Horizontal Extrusion |
| 7A | 1 | 41" Horizontal Extrusion |
| 8A | 1 | 45.8571" Curved Extrusion |
| 9A | 1 | 45.8571" Curved Extrusion |

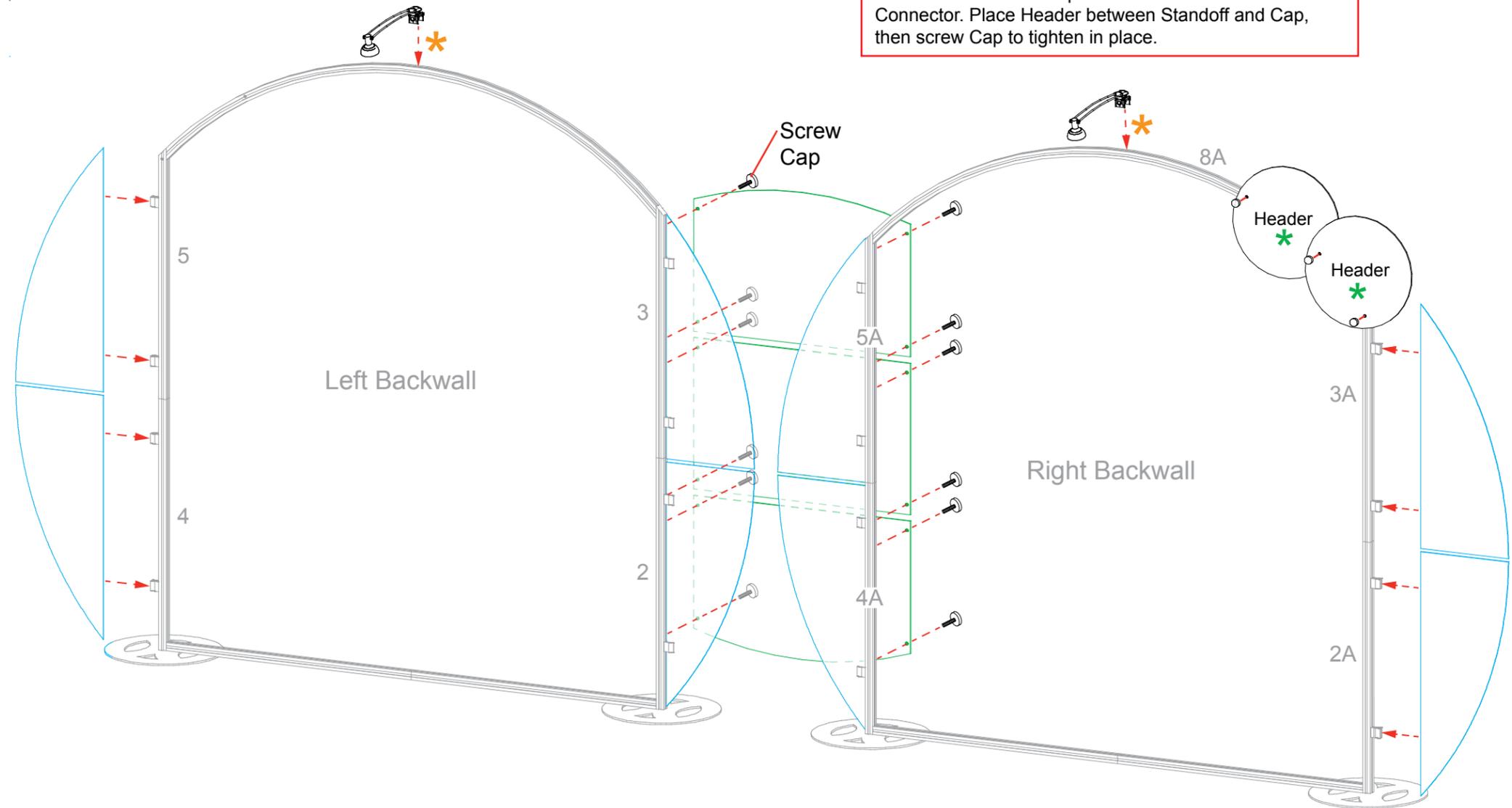
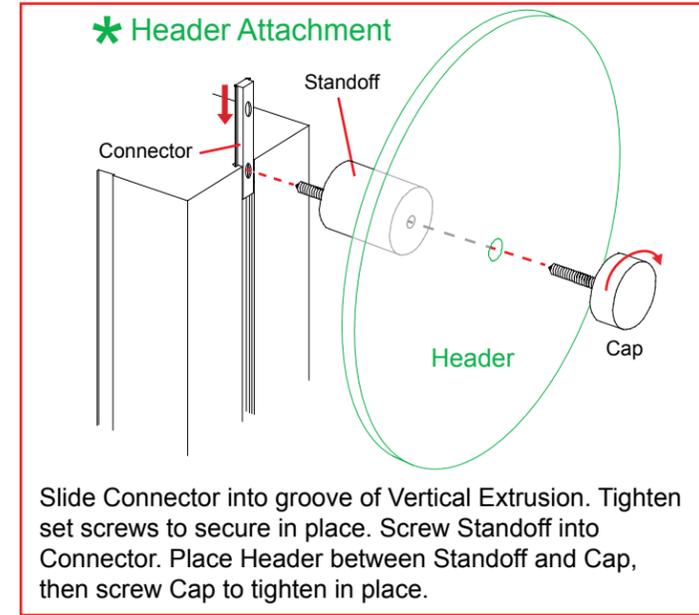
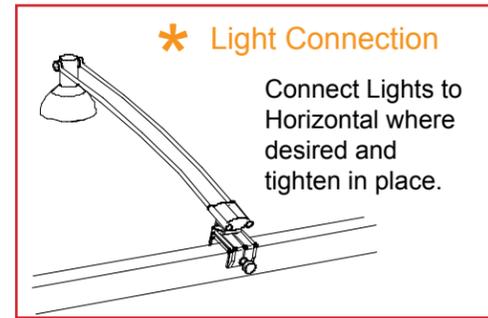
Steps:

- 1) Attach Base Plates [1A] to lower Verticals [2A] and [4A].
- 2) Connect upper Verticals [3A] and [5A] to lower Verticals [2A] and [4A], using Connection Bars [B]. See **Straight Connection with Knobs** detail.
- 3) Connect Horizontals [6A,7A] and [8A,9A], using Connection Bar [A]. See **Straight Connection with Knobs** detail.
- 4) Connect Vertical assemblies [2A/3A] and [4A/5A] to Horizontal assemblies [6A/7A] and [8A/9A]. See **Corner Connection with Knob** detail.



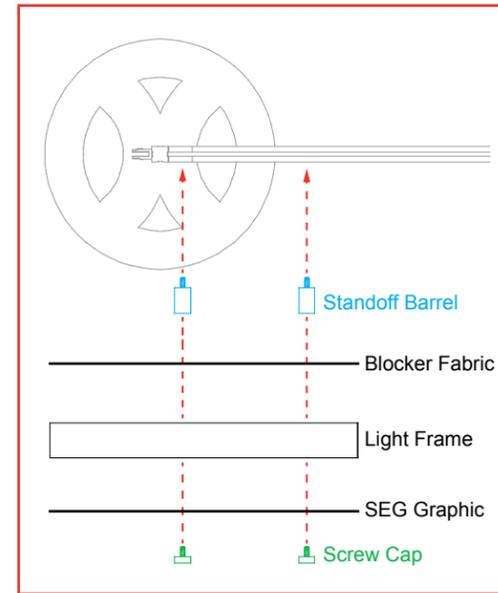
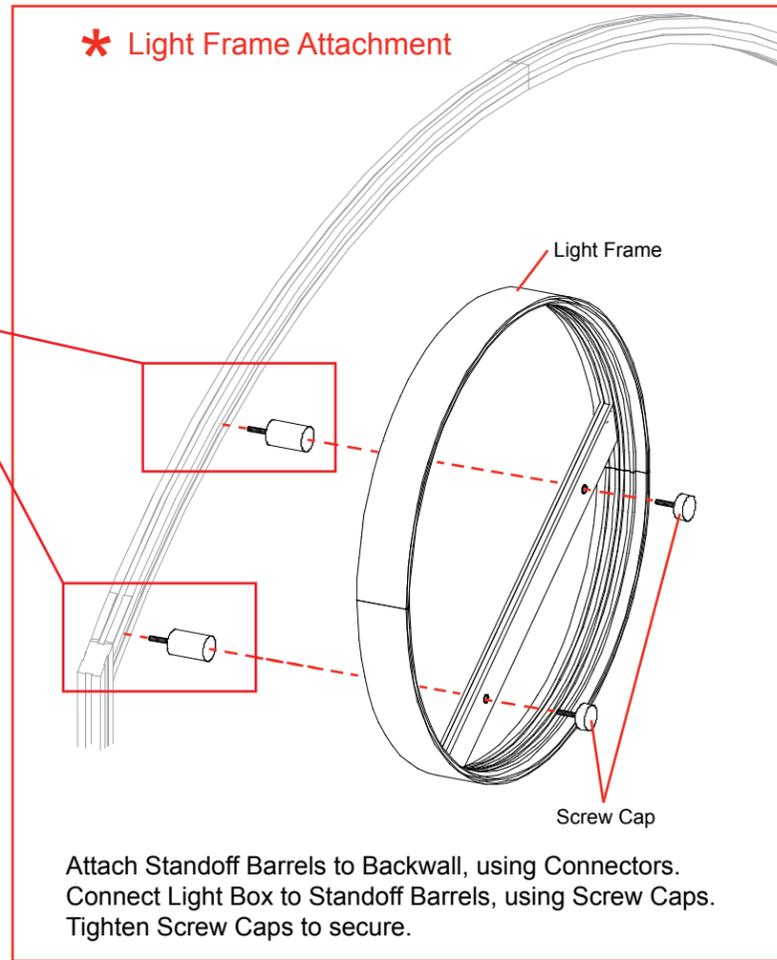
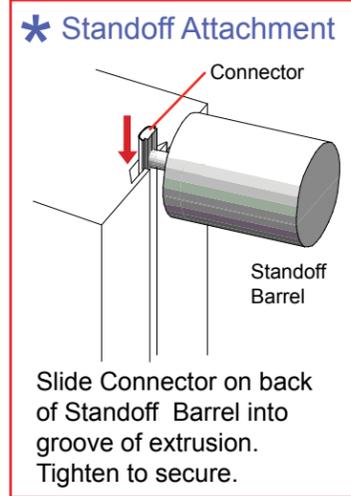
Steps:

- 1) Attach **Panels** to Verticals [2/3] and [4A/5A], using screw caps.
- 2) Attach Wing panels to A10 clamps. See **Wing Attachment** detail.
- 3) Attach Light to top of Backwall. See **Light Connection** detail.
- 4) Attach Headers to Extrusions [3A] & [8A]. See **Header Attachment** detail.
- 5) Attach Graphics to Velcro on back of Backwall. See SEG Graphic Installation page for instruction.

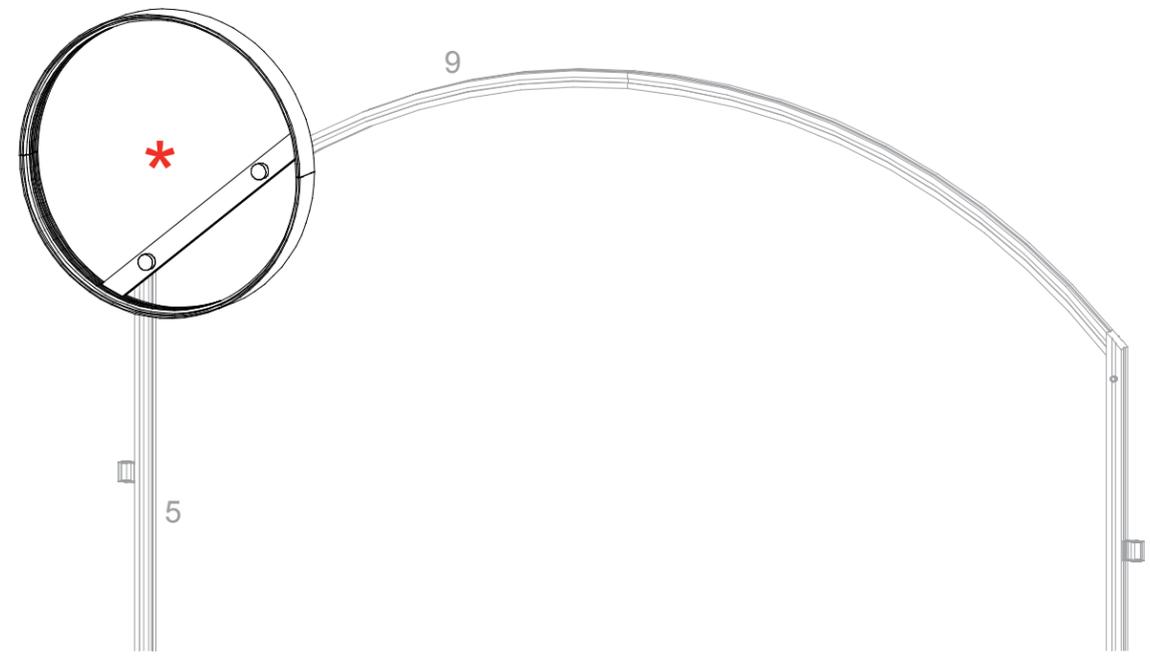
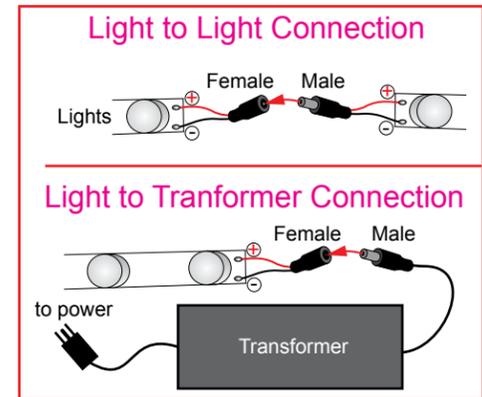


Steps:

- 1) Attach Light Frame to Extrusions [5/9]. See **Light Frame Attachment** detail.
- 2) Apply SEG Graphic to front of Light Frame and Blocker fabric to back.
See SEG Graphic Installation page for instruction.
- 3) Connect lighting power cords, route power cord thru hole in Blocker, then attach to transformer. See **Light to Light Connections** & **Light to Transformer** details.



Plan View

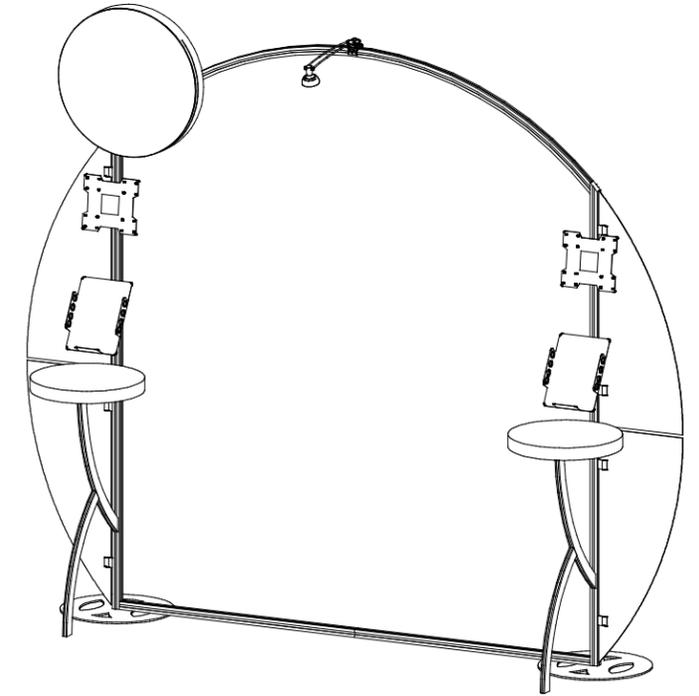


| Item | Qty. | Description |
|------|------|----------------------------|
| 10 | 1 | 11.5" Horizontal Extrusion |
| 11 | 1 | 26.75" Curved Extrusion |
| 11A | 1 | Flange Plate |
| 12 | 1 | 20.3" Curved Extrusion |

Steps:

- 1) Attach assembled Extrusions [10/11] to Verticals [2] & [4].
- 2) Attach Curved Extrusion [12] to Curved Extrusion [11].
- 3) Connect Flange Plate [11A] to top of Curved Extrusion [11], using screw.
- 4) Attach Counter Top to Flange Plate [11A].
See [Counter Top Attachment](#) detail.
- 5) Attach Shelves to Curved Extrusion [11].
See [Shelf Attachment](#) detail.
- 6) Attach Monitor Mounts to Vertical Extrusions [3] & [5].
See [Monitor Mount](#) detail.
- 7) Attach Literature Holders to Vertical Extrusions [3] & [5].
See [Literature Holder Attachment](#) detail.

Note: Horizontal Extrusion [10] and Curved Extrusion [11] stay assembled for shipping and packing.



Completed Left Assembly

*** Counter Top Attachment**

Attach Flange Plate [11A] to Curved Extrusion [11], using screw. Insert Fixed Screws, located on underside of Counter, into holes of Flange Plate. Secure with Wing Nuts.

*** Shelf Attachment**

Insert Lock into groove of Vertical Extrusion, then tighten Set Screw.

*** Literature Holder Attachment**

Attach angled end of Connector to Literature Holder. Attach flat end of Connector to vertical extrusion. Tighten locks to secure.

*** Monitor Mount**

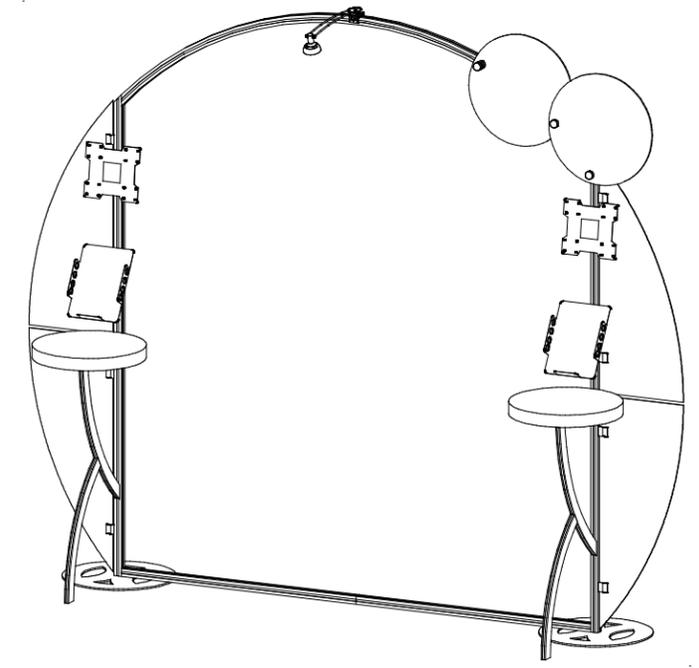
Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

| Item | Qty. | Description |
|------|------|----------------------------|
| 10 | 1 | 11.5" Horizontal Extrusion |
| 11 | 1 | 26.75" Curved Extrusion |
| 11A | 1 | Flange Plate |
| 12 | 1 | 20.3" Curved Extrusion |

Steps:

- 1) Attach assembled Extrusions [10/11] to Verticals [2A] & [4A].
- 2) Attach Curved Extrusion [12] to Curved Extrusion [11].
- 3) Connect Flange Plate [11A] to top of Curved Extrusion [11], using screw.
- 4) Attach Counter Top to Flange Plate [11A]. See **Counter Top Attachment** detail.
- 5) Attach Shelves to Curved Extrusion [11]. See **Shelf Attachment** detail.
- 6) Attach Monitor Mounts to Vertical Extrusions [3A] & [5A]. See **Monitor Mount** detail.
- 7) Attach Literature Holders to Vertical Extrusions [3A] & [5A]. See **Literature Holder Attachment** detail.

Note: Horizontal Extrusion [10] and Curved Extrusion [11] stay assembled for shipping and packing.



Completed Right Assembly

*** Counter Top Attachment**

Attach Flange Plate [11A] to Curved Extrusion [11], using screw. Insert Fixed Screws, located on underside of Counter, into holes of Flange Plate. Secure with Wing Nuts.

*** Shelf Attachment**

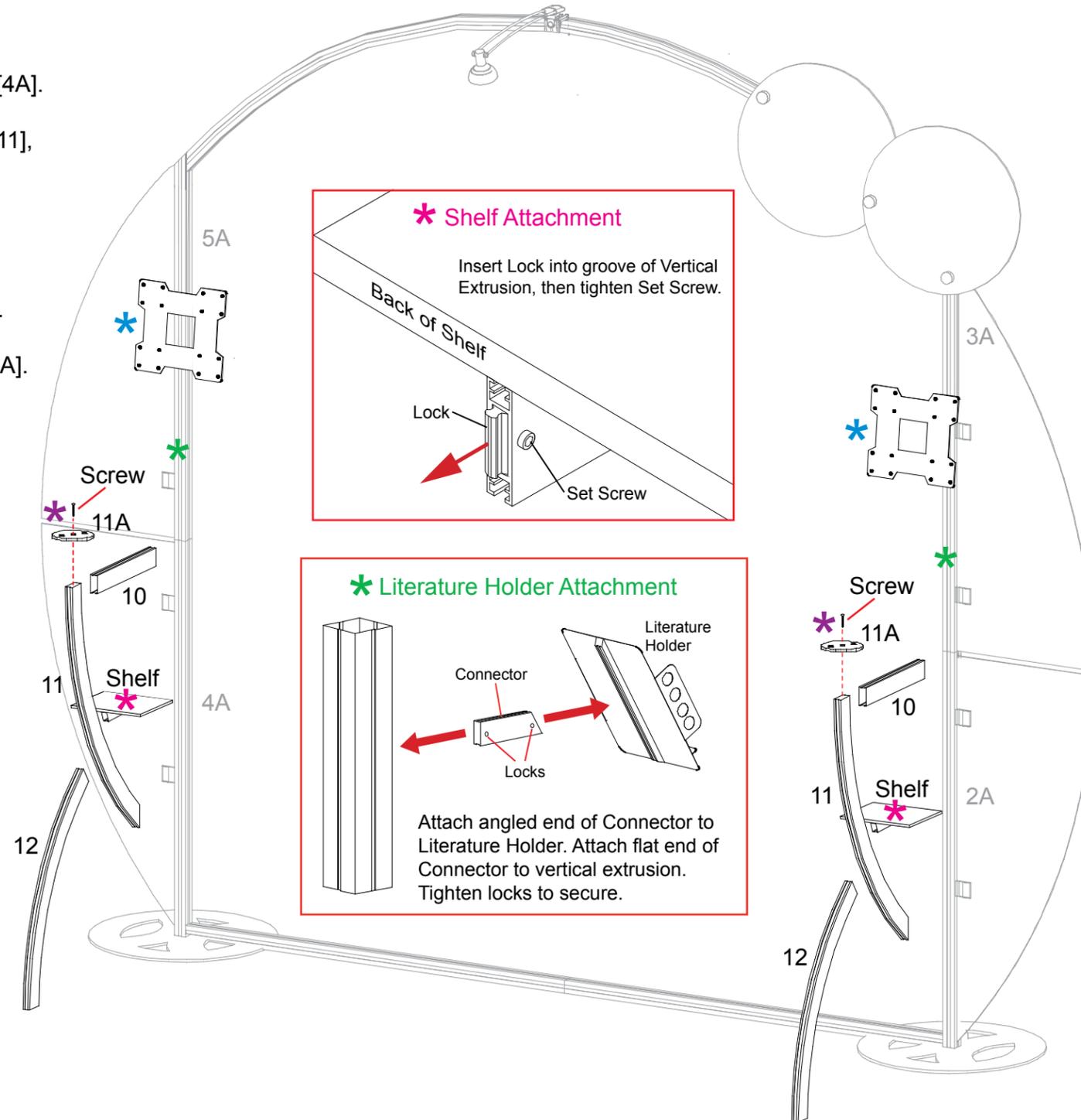
Insert Lock into groove of Vertical Extrusion, then tighten Set Screw.

*** Literature Holder Attachment**

Attach angled end of Connector to Literature Holder. Attach flat end of Connector to vertical extrusion. Tighten locks to secure.

*** Monitor Mount**

Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

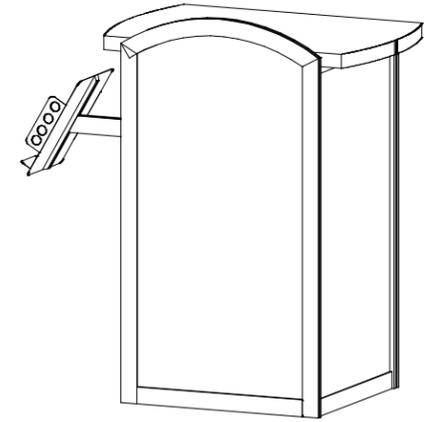


| Item | Qty. | Description |
|-------|------|-------------------------------|
| 1/2 | 1/1 | 38" Vertical Extrusion w/ cut |
| 3/4 | 1/1 | 38" Vertical Extrusion |
| 5 | 1 | 18.9" Horizontal Extrusion |
| 6/7 | 1/1 | 18" Horizontal Extrusion |
| 8 | 1 | 20" Horizontal Extrusion |
| 9 | 1 | 22.5" Curved Extrusion |
| 10/11 | 1/1 | 18" Horizontal Extrusion |
| 12 | 1 | 20" Horizontal Extrusion |

Steps:

- 1) Attach lower Horizontals [5,6,7,8] between Verticals [1,2,3,4].
- 2) Connect Door to Vertical [4]. See **Door Connection** detail.
- 3) Insert Infills between Verticals [1/2, 1/3, and 2/4].
- 4) Attach upper Horizontals [9,10,11,12] between Verticals [1,2,3,4].
- 5) Connect Shelf Supports to Velcro on Infills, then place Shelf on top.
- 6) Place Counter on top. See **Counter Top Attachment** detail.
- 7) Attach Literature Holder to Vertical [1].
See **Literature Holder Attachment** detail.

Qty. 2



Completed Pedestal Assembly

